P3BB6H™ BLOCK AND BLEED VALVE

BLOCK AND BLEED VALVES

3/16" Bore Block and Bleed Valve

The block and bleed valve is designed for use with pressure gauges, pressure transmitters, or pressure switches. The BB6H features a two-valve block and bleed design complete with a 1/4" FNPT vent/calibration port. The BB6H is constructed from barstock and features robust stems. This design ensures a bubble tight seal. Bonnets are pinned for security. The globe pattern provides maximum shut-off with a variety of stem tips, materials, and configurations to meet specific requirements. All Phoenix valves are built and tested in accordance with MSS-SP 105.

Standard Features

PHOENIX

PRECISION - Ltd.

Hydrotested at 150% of rated pressure (shell test). Nitrogen gas tested to 2000 psi.

Seat tightness (zero leakage) verified to 110% of rated pressure. Nitrogen gas tested to 2000 psi.

Packing below stem threads

Metal body-to-bonnet seals are in compression, not tension

Stem threads are rolled, not cut

8 RMS stem finish

V-Style Teflon™ packing

Pressure component materials sourced from the US, Canada or Europe





Complies with ASME B31.1 & B31.3 shell testing procedures as standard. Ensures structural integrity of valve.

Complies with ASME B31.1 & B31.3 seat testing procedures as standard. Ensures zero leakage at seats for proper calibration.

Prevents corrosion of critical stem threads

Mitigates risk of stress cracking

Benefits

Higher quality stem for longer service life



Extended packing life

30-40% less operational torque and less frequent packing adjustments than traditional Teflon[™] packed valves

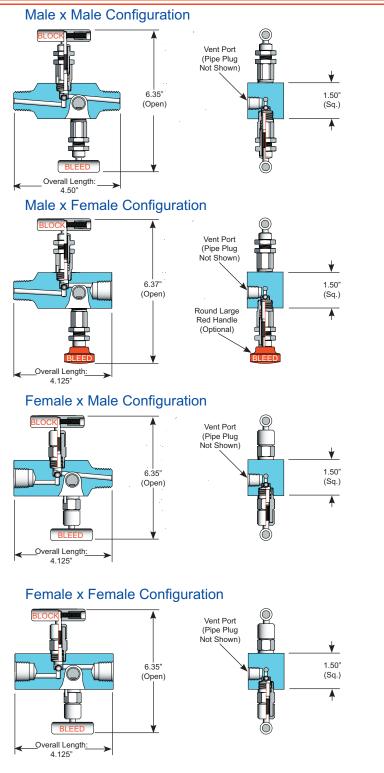
Reliable material traceability. MTR's provided with every order for pressure containing components.

Solutions for Oil & Gas and Petrochemical Processing www.phoenixprecisionvalves.com





P3BB6H™ Block and Bleed Valve Technical Specifications



Specifications:

Type: **P3BB6H** Valve, Male x Male, Globe Pattern Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C) Stem: Needle tip or Ball tip Packing: Viton™ O-ring, Teflon™ or Grafoil™ Seat: Integral Handle: Removable Bore Size: 3/16°, 1/8° for Bleed Inlet Connections: 1/2° NPT to 3/4°NPT, SW or FT (1° for Male NPT, SW Only) Outlet Connections: Same as inlet Vent Port: 1/4° FNPT (includes 1/4° Pipe Plug) Bonnet Lock: Pin or Plate Body Stock: 1.50° sq Weight: 2.53 lbs Special Service: O₂ or CL cleaning available*

*Other specifications or services may be available

Specifications:

Type: **P3BB6H** Valve, Male x Female, Globe Pattern Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C) Stem: Needle tip or Ball tip Packing: Viton™ O-ring, Teflon™ or Grafoil™ Seat: Integral Handle: Removable Bore Size: 3/16", 1/8" for Bleed Inlet Connections: 1/2" to 3/4" NPT, SW or FT (1" for Male NPT, SW Only) Outlet Connections: Same as inlet Vent Port: 1/4" FNPT (includes 1/4" Pipe Plug) Bonnet Lock: Pin or Plate Body Stock: 1.5" sq Weight: 2.45 lbs Special Service: O₂ or CL cleaning available*

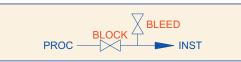
*Other specifications or services may be available

Specifications:

Type: **P3BB6H** Valve, Female x Male, Globe Pattern Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C) Stem: Needle tip and Ball tip Packing: Viton™ O-ring, Teflon™ or Grafoil™ Seat: Integral Handle: Removable Bore Size: 3/16°, 1/8° for Bleed Inlet Connections: 1/2° to 3/4° NPT, SW or FT (1° for Male NPT, SW Only) Outlet Connections: Same as inlet Vent Port: 1/4° FNPT (includes 1/4° Pipe Plug) Bonnet Lock: Pin or Plate Body Stock: 1.5° sq Weight: 2.43 lbs Special Service: O₂ or CL cleaning available*

Specifications:

Type: **P3BB6H** Valve, Female x Female, Globe Pattern Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C) Stem: Needle tip and Ball tip Packing: Viton™ O-ring, Teflon™ or Grafoil™ Seat: Integral Handle: Removable Bore Size: 3/16", 1/8" for Bleed Inlet Connections: 1/2" to 3/4" NPT, SW or FT (1" for Male NPT, SW Only) Outlet Connections: Same as inlet Vent Port: 1/4" FNPT (includes 1/4" Pipe Plug) Bonnet Lock: Pin or Plate Body Stock: 1.5" sq Weight: 2.50 lbs Special Service: O₂ or CL cleaning available*

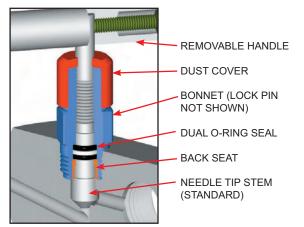




P3BB6H[™] Block and Bleed Valve Bonnet, Stem and Seat Characteristics

O-Ring Bonnet Assembly

Standard Materials							
Valve	Body	Bonnet	Stem	Ball	Packing		
CS	ASTM A108CS	ASTM A108CS	ASTM A582 303SS	SEE OPTION CODES	Dual Viton™ O-ring with Teflon™ backup ring		
SC	ASTM A105CS	ASTM A182 316SS	ASTM A182 316SS	ON PAGE 4			
316SS	ASTM A182 316SS	ASTM A182 316SS	ASTM A182 316SS				



Teflon[™] or Grafoil[™] Bonnet Assembly

Standard Materials						
Valve	Body	Bonnet	Stem	Ball	Packing	
CS	ASTM A108CS	ASTM A108CS	ASTM A582 303SS	SEE OPTION CODES	Teflon™ and Grafoil™	
SC	ASTM A105CS	ASTM A182 316SS	ASTM A182 316SS	ON PAGE 4		
316SS	ASTM A182 316SS	ASTM A182 316SS	ASTM A182 316SS			

NOTE: Optional low torque Grafoil™ available (G4 Packing Code)

Stem and Seat Configurations



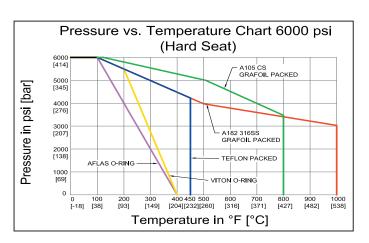
3/16" Bore Needle Tip (Standard)



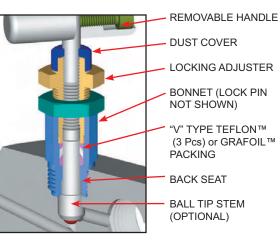
Mini Needle Tip (Standard)



Mini Ball Tip (Optional)



Note: Body material specifications based on ASME B16.34 - 2009. Packing material ratings based on manufacturer's specifications. Approximations only. Phoenix does not represent these values as finite. They are provided only as representative values.





P3BB6H[™] Block and Bleed Valve Model Numbering System

Phoenix	Orifice Size	Туре	Inlet Size	Inlet Type	Outlet Size	Outlet Type	Material	Packing	Seat	Stem Tip	Optic Code			
Р	3=3/16"	BB6H (3/16"	8=1/2"	F=FNPT	8=1/2"	F=FNPT	SS=ASTM A182	A=Aflas™	Integral (leave	ve Standard	Standard	Standard	LB	Bonnet Lock
		Bore)					316/316L		blank)		СС	Chlorine Clean		
			12=3/4"	M=MNPT	12=3/4"	M=MNPT	SC=ASTM A105 CS**	V=Viton™ (FKM)		B=316SS Ball Tip	ос	Oxygen Clean		
			16=1" (Male Only)	MS*=Male Socket weld	16=1" (Male Only)	MS*=Male Socket weld	CS=ASTM A108 CS**	T=Teflon™ (PTFE)		BC=Ceramic Ball Tip	TG	SS Tag		
				FS*=Female Socket weld		FS*=Female Socket weld	C5=ASTM A350 LF2	G=Grafoil™		BM=Monel™ Ball Tip	SGI	Sour Gas ISO NACE Latest Rev.		
				FT=Female Tube Fitting		FT=Female Tube Fitting	N4=Monel™ 400	G4=Low Torque Grafoil™			RLR	Round Large Red Aluminum Handle for Bleed (Vent)		
							N6=Inconel™ 625				RC	Round Handle C.S.		
							N8=Inconel™				RS	Round Handle S.S.		
							825				N4	Monel [™] 400 Stem		
							N2=Hastelloy™ C276				N5	Monel [™] 500 Stem		
EXAMPLE: P3BB6H8M8FSSV = Phoenix, 3/16" Orifice, Block & Bleed Valve, 1/2" MNPT Inlet, 1/2" FNPT Outlet, 316 SS Body, Vtion™ O-ring Packing, Integral Seat, Needle Tip Stem							N6	Inconel [™] 625 Stem						
P	3	BB6H	8	М	8	F	SS	V			N8	Inconel [™] 825 Stem		
*For socket weld (SW) connections, specify MS or FS **For code applications, A108 CS is unacceptable, A105 CS must be selected for CS valves.						N2	Hastelloy [™] C276 Stem							

Use with Confidence, Phoenix Precision Products Meet the Following Specifications:

- ASME B31.1 Power Piping
- ASME B31.3 Process Piping
- ASME B16.34 Valves Flanged, Thread, and Welding End
- API 598 Valve Inspection and Testing
- MSS SP-25 Standard Marking Systems for Valves, Fittings and Flange Unions
- MSS SP-99 Instrument Valves
- MSS SP-105 Instrument Valves for Code Applications
- NACE MR0175/ISO15156 for all 316SS valves and A105cs body/316SS bonnet (SC-Material Code) when in service with less than 50 PPM of chlorides

For further information please contact:



Phoenix Precision Ltd. 2620 21st Street N.E. Calgary, Alberta T2E 7L3 Phone:(403) 291-3154 Fax: (403) 291-3292 email: phoenix@phoenixprecision.ca www.phoenixprecisionvalves.com

Seal and Seat Material Temperature Rating

Code	Description	MIN. TEMP	MAX. TEMP			
А	Aflas™	15°F (-10°C)	400°F (204°C)			
V	Viton™	-20°F (-29°C)	400°F (204°C)			
Т	Teflon™	-65°F (-54°C)	450°F (232°C)			
G	Grafoil™ Grafoil™ (SS Body) -70°F (-56°C) 1000°F (537°C) (CS Body) -70°F (-56°C) 800°F (427°C)					
Note: Grafoil™ is suitable for services in excess of 1000°F in a non-oxidizing environment.						

Distributor / Representative:



Phoenix Precision Ltd. (PPL) provides the information herein in good faith but makes no representation as to its comprehensiveness or accuracy. The information contained herein is intended only as a guide to PPL products and services. Individuals using information must exercise independent judgment in evaluating product selection and determining product appropriateness for their particular purpose and system requirements. PPL MAKES NO REPRESENTATIONS OR WARRANTIES, EITHER EXPRESS OR IMPLIED, INCLUDING WITHOUT LIMITATION NAV WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE WITH RESPECT TO THE INFORMATION SET FORTH HEREIN OR THE PRODUCT(5) TO WHICH THE INFORMATION REFERS. ACCORDINGLY, PPL WILL NOT BE RESPONSIBLE FOR DAMAGES (OF ANY KINN OR NATURE, INCLUDING INCLUDING INCLECT, OR CONSEQUENTIAL DAMAGES) RESULTING FROM THE USE OF OR RELIANCE UPON THIS INFORMATION. Patents and Patents Pending in the U.S. and foreign countries. PPL reserves the right to change product designs and specifications without notice.

DELRIN, TEFZEL, VITON and TEFLON are registered trademarks (hereinafter referred to as TM) of E.I. Du Pont De Nemours and Company Corporation. PEEK is a registered TM of Whitford Wordwide Company and Whitford B.V. KEL-F is a registered TM of M.W. Kellogg Company. GRAFOIL is a registered TM of High Temperature Materials Inc. and Graftech INC. Corporation. AFLAS is a registered TM of Asahi Glass Co. Ltd. Corporation Japan. MONEL and INCONEL are registered TMs of Huntington Alloys Corporation. HASTELLOY is a registered TM of Haynes International, Inc.

© 2010 by Phoenix Precision Ltd. All rights reserved. Material in this brochure or catalogue may not be reproduced in whole or in part, in any form, without written permission from the publisher.

PPL-CAT-P3BB6H-001