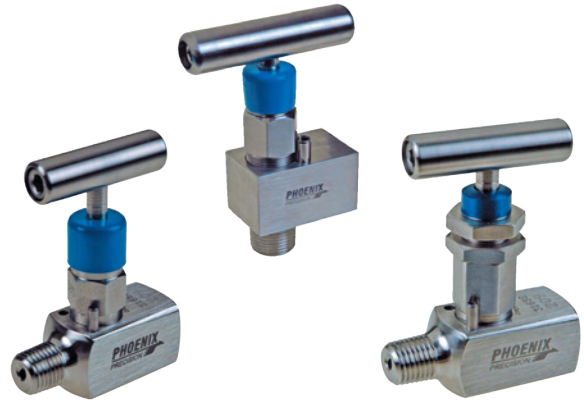


NEEDLE VALVE

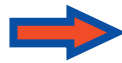
1/8" Bore Globe Style Mini-Valve

The mini valve is built using bar stock construction and a robust stem. Phoenix's stem and seat design assures a bubble tight seal. Bonnets are pinned for security. The globe pattern provides maximum shut-off, with a variety of stem tips, materials and configurations to meet most customer requirements. Phoenix mini bonnets feature packing below the threads to prevent process contamination. All Phoenix valves are built and tested in accordance with MSS-SP105.

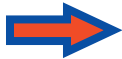


Standard Features

Hydrotested at 150% of rated pressure (shell test). Nitrogen gas tested to 2000 psi.



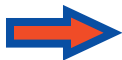
Seat tightness (zero leakage) verified to 110% of rated pressure. Nitrogen gas tested to 2000 psi.



Packing below stem threads



Metal body-to-bonnet seals are in compression, not tension



Stem threads are rolled, not cut



8 RMS stem finish



Unique mini soft seat design



V-Style Teflon™ packing



Pressure component materials sourced from the US, Canada or Europe



Benefits

Complies with ASME B31.1 & B31.3 shell testing procedures as standard. Ensures structural integrity of valve

Complies with ASME B31.1 & B31.3 seat testing procedures as standard. Ensures zero leakage at seats for proper calibration

Prevents corrosion of critical stem threads

Mitigates risk of stress cracking

Higher quality stem for longer service life

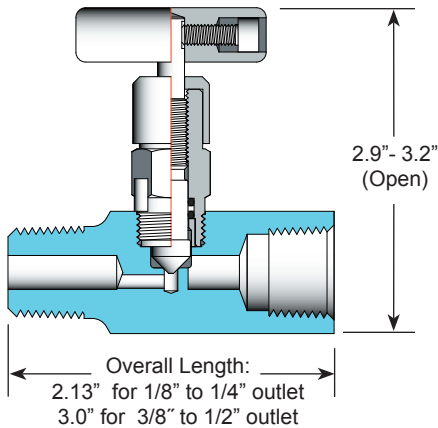
Extended packing life

Allows pressure up to 6000 psi

30-40% less operational torque and less frequent packing adjustments than traditional Teflon™ packed valves

Reliable material traceability, MTR's provided with every order on pressure containing components.

O-Ring Bonnet Assembly

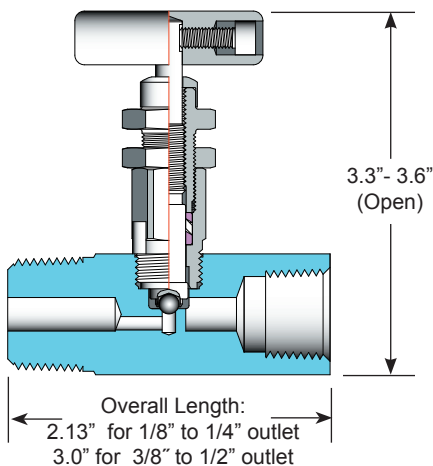


Specifications:

Type: **P2N6M**, Mini-Valve, Globe Pattern
 Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C)
 Stem: Needle tip, Ball tip or Flat tip
 Packing: Viton™ or Aflas™ O-ring
 Seat: Integral, Peek™, Delrin™ or Kel-F™
 Handle: Removable
 Bore Size: 1/8"
 Inlet Connections: 1/8" to 3/4" NPT, SW or FT
 Outlet Connections: 1/8" to 1/2" NPT, SW or FT
 Bonnet Lock: Pin or Plate
 Body Stock: .875" sq to 1.125" sq
 Weight: 0.6 - 1.3 lbs
 Special Service: O₂ or CL cleaning available*

*Other specifications or services may be available.

Packed Bonnet Assembly

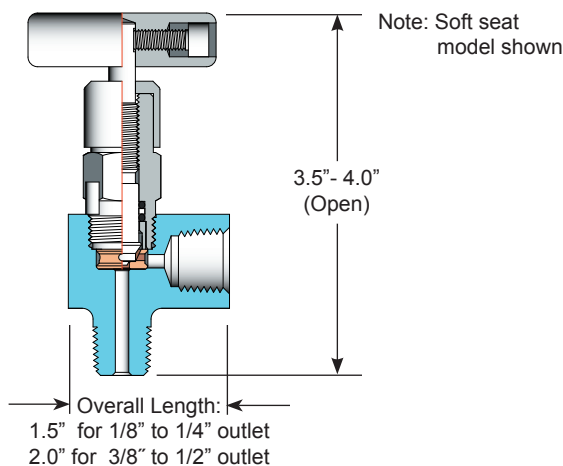


Specifications:

Type: **P2N6M**, Mini-Valve, Globe Pattern
 Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C)
 Stem: Needle tip, Ball tip or Flat tip
 Packing: Teflon™ or Grafoil™
 Seat: Integral, Peek™, Delrin™ or Kel-F™
 Handle: Removable
 Bore Size: 1/8"
 Inlet Connections: 1/8" to 3/4" NPT, SW or FT
 Outlet Connections: 1/8" to 1/2" NPT, SW or FT
 Bonnet Lock: Pin or Plate
 Body Stock: .875" sq to 1.125" sq
 Weight: 0.7 - 1.4 lbs
 Special Service: O₂ or CL cleaning available*

*Other specifications or services may be available.

Angle Body Assembly



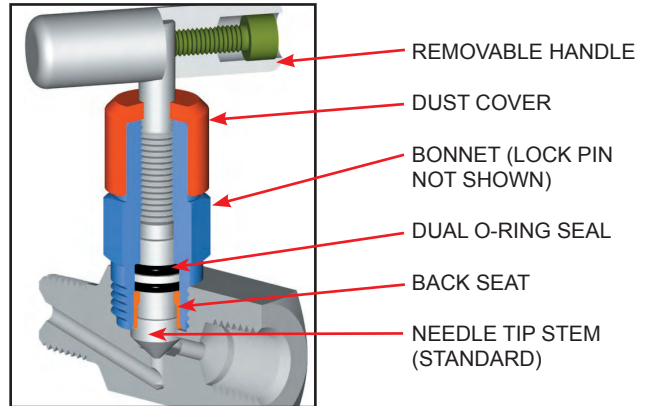
Specifications:

Type: **P2NA6M**, Mini-Valve, Globe Pattern
 Rating: Up to 6000 psi @ 100°F (41370 kPa @ 38°C)
 Stem: Needle tip, Ball tip or Flat tip
 Packing: Viton™, Teflon™ or Grafoil™
 Seat: Integral, Peek™, Delrin™ or Kel-F™
 Handle: Removable
 Bore Size: 1/8"
 Inlet Connections: 1/8" to 3/4" NPT, SW or FT
 Outlet Connections: 1/8" to 1/2" NPT, SW or FT
 Bonnet Lock: Pin or Plate
 Body Stock: 1.5" x .875" or 2.0" x 1.25" Flat Bar
 Weight: 0.7 - 1.4 lbs
 Special Service: O₂ or CL cleaning available*

*Other specifications or services may be available.

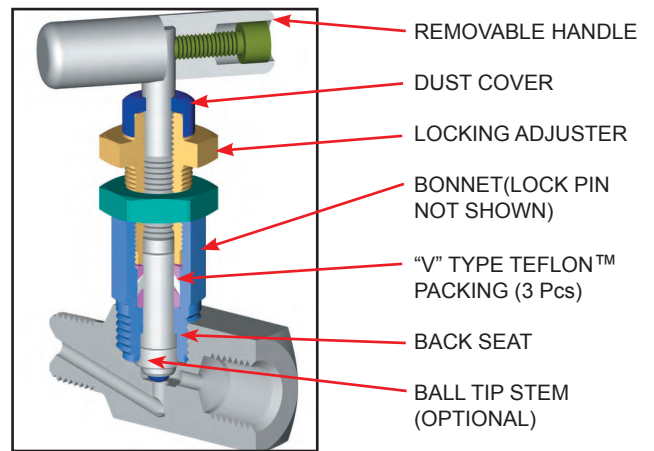
O-Ring Bonnet Assembly

Standard Materials					
Valve	Body	Bonnet	Stem	Ball	Packing
CS	ASTM A108CS	ASTM A108CS	ASTM A582 303SS	SEE OPTION CODES ON PAGE 4	Dual Viton™ O-ring with Teflon™ backup ring
SC	ASTM A105CS	ASTM A182 316SS	ASTM A182 316SS		
316SS	ASTM A182 316SS	ASTM A182 316SS	ASTM A182 316SS		



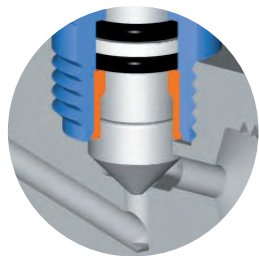
Packed Bonnet Assembly

Standard Materials					
Valve	Body	Bonnet	Stem	Ball	Packing
CS	ASTM A108CS	ASTM A108CS	ASTM A582 303SS	SEE OPTION CODES ON PAGE 4	Teflon™ and Grafoil™
SC	ASTM A105CS	ASTM A182 316SS	ASTM A182 316SS		
316SS	ASTM A182 316SS	ASTM A182 316SS	ASTM A182 316SS		

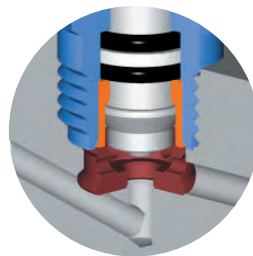


NOTE: Optional low torque Grafoil™ available (G4 Packing Code)

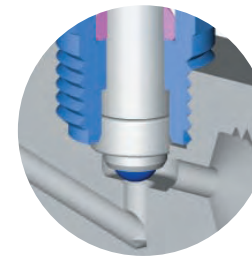
Stem and Seat Configurations



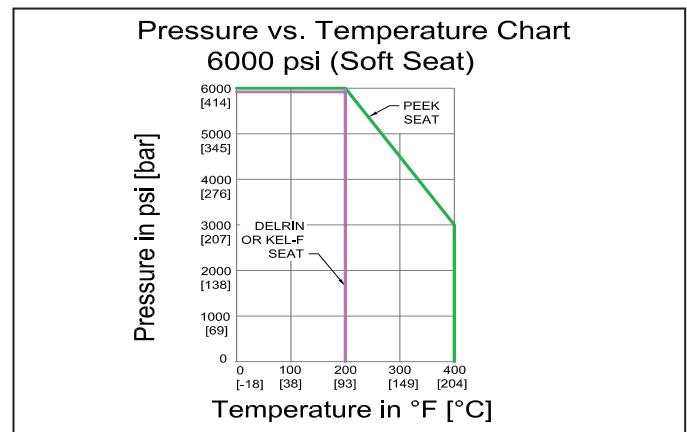
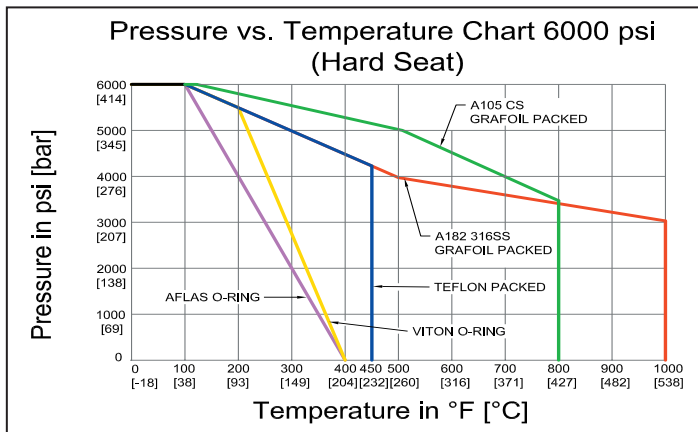
Mini Needle Tip (Standard)



Mini Soft Seat Unique Flat Tip Design Rated Up to 6000 psi (Optional)



Mini Ball Tip (Optional)



Note: Body material specifications based on ASME B16.34 - 2009. Packing material ratings based on manufacturer's specifications. Approximations only. Phoenix does not represent these values as finite. They are provided only as representative values.

P2N6M™ AND P2NA6M™ Mini-Valve Model Numbering System

Phoenix	Orifice Size	Type	Inlet Size	Inlet Type	Outlet Size	Outlet Type	Material	Packing	Seat	Stem Tip	Option Codes	Description
P	2=1/8"	N6M	2=1/8"	F=FNPT	2=1/8"	F=FNPT	SS=ASTM A182 316/316L	A=Aflas™	Integral (leave blank)	Needle Tip Standard (leave blank)	LB	Bonnet Lock
		NA6M (Angle Body)	4=1/4"	M=MNPT	4=1/4"	M=MNPT	SC=ASTM A105 CS**	V=Viton™ (FKM)	D=Delrin™	B=316SS Ball Tip	CC	Chlorine Clean
			6=3/8"	MS*=Male Socket weld	6=3/8"	MS*=Male Socket weld	CS=ASTM A108 CS**	T=Teflon™ (PTFE)	P=Peek™	BC=Ceramic Ball Tip	OC	Oxygen Clean
			8=1/2"	FS*=Female Socket weld	8=1/2"	FS*=Female Socket weld	C5=ASTM A350 LF2	G=Grafoil™	K=Kel-F™	BM=Monel™ Ball Tip	TG	SS Tag
			12=3/4"	FT=Female Tube Fitting		FT=Female Tube Fitting	N4=Monel™ 400	G4=Low Torque Grafoil™			SGL	Sour Gas ISO NACE Latest Rev.
							N6=Inconel™ 625				RA (R)(B)	Round Handle Aluminum (Red)(Blue)
							N8=Inconel™ 825				RC	Round Handle C.S.
							N2=Hastelloy™ C276				RS	Round Handle S.S.
EXAMPLE: P2N6M4M4FCSVD = 1/8" Orifice, 1/4" MNPT Inlet, 1/4" FNPT Outlet, A108 CS Body, FKM Packing, Delrin™ Seat, Needle Tip Stem												
P	2	N6M	4	M	4	F	CS	V	D		PM	Panel Mount
											N4	Monel™ 400 Stem
											N5	Monel™ 500 Stem
											N6	Inconel™ 625 Stem
											N8	Inconel™ 825 Stem
											N2	Hastelloy™ C276 Stem

*For socket weld (SW) connections, specify MS or FS
**For code applications, A108 CS is unacceptable, A105 CS must be selected for CS valves.

Use with Confidence, Phoenix Precision Products Meet the Following Specifications:

- ✓ ASME B31.1 Power Piping
- ✓ ASME B31.3 Process Piping
- ✓ ASME B16.34 Valves - Flanged, Thread, and Welding End
- ✓ API 598 Valve Inspection and Testing
- ✓ MSS SP-25 Standard Marking Systems for Valves, Fittings and Flange Unions
- ✓ MSS SP-99 Instrument Valves
- ✓ MSS SP-105 Instrument Valves for Code Applications
- ✓ NACE MR0175/ISO15156 for all 316SS valves and A105cs body/316SS bonnet (SC-Material Code) when in service with less than 50 PPM of chlorides

For further information please contact:

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www.phoenixprecisionvalves.com



Seal and Seat Material Temperature Rating

Code	Description	MIN. TEMP	MAX. TEMP
A	Aflas™	15°F (-10°C)	400°F (204°C)
V	Viton™	-20°F (-29°C)	400°F (204°C)
T	Teflon™	-65°F (-54°C)	450°F (232°C)
G	Grafoil™ (SS Body) (CS Body)	-70°F (-56°C) -70°F (-56°C)	1000°F (537°C) 800°F (427°C)
D	Delrin™	-40°F (-40°C)	200°F (93°C)
P	Peek™	-40°F (-40°C)	400°F (204°C)
K	Kel-F™	-100°F (-73°C)	200°F (93°C)

Note: Grafoil™ is suitable for services in excess of 1000°F in a non-oxidizing environment.

Distributor / Representative:



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